



GOLIATH
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Bumper Stand Assembly Guide

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BP-ROLL BUMPER STAND ASSEMBLY INSTRUCTIONS

Part # BP-Roll



GOLIATH BP-ROLL BUMPER STAND SAFETY INSTRUCTIONS

Please read completely before using the Cart.

Do not allow children under the age of 18 years of age to use the cart.

Periodically check and ensure the nuts, bolts, foam covers and other components are in their proper positions, free from damage and that all connections are tight.

Do not use the cart for any other purposes than what is described in our manuals and web site.

Do not use substitute parts. Contact Goliath Carts for replacement parts.

This product is manufactured by Goliath Carts, LLC.
P.O. Box 891210
Temecula, CA 92589

GOLIATH BP-ROLL BUMPER STAND ASSEMBLY INSTRUCTIONS

Part #	Qty	Description	QA
A	36	3/8-16 X 2.00" Bolts	
B	2	3/8-16 X 3/4" Bolts	
C	74	3/8" Flat washers	
D	38	3/8-16 Nylock nuts	
E	4	1/4-20 X 5/8" panhead screws	
F	4	Casters	
G	1	Cart Base	
H	2	Upright Sections	
I	2	A Frame Top Section	
J	1	Top Cross Support Bar	
K	1	Mesh Shelf	
L	16	Bumper Support Arms	
M	16	Foam Covers for Bumper Support Arms	
N	2	Side Support Bar	
O	4	7/16 Hex Nut for Casters	

Tools Needed:

- 3/8 & 7/16 inch sockets for installing and holding bolts during assembly
- 3/8 & 7/16 inch sockets or wrench for holding nuts during assembly



STEP 1: Install Casters on Cart Base

1. Configure the 2 Locking and 2 standard casters as desired on Cart Base (Part G)
2. Secure the 2 Locking and 2 non-locking casters (Part F) with Locking Washers (Part C) and 7/16 Hex Nuts (Part O)

Upright Sections

STEP 2: Install Upright Sections

1. Stand the cart up on the casters and lock the front casters to avoid movement
2. Install Upright Section (Part H) on the top of the cart using the bolts (Part A) and locking washers (Part C) and nuts (Part D).
3. Repeat for other side.



A-Frame Top Section



STEP 3: Install A-Frame Top Section

1. Install A-Frame Top Sections (Part I) using the Bolts (Part A) Locking Washers (Part C) and Nuts (Part D)
2. Repeat above steps for A-Frame on other side



STEP 4: Install Mesh Shelf

1. Install Mesh Shelf on Cart using Bolts (Part E)

STEP 5: Install Top and Side Cross Support Bars

1. Install Top Cross Support Bar (Part J) using Bolts (Part B)
2. Install Side Support Bar (Part N) using Bolts (Part B), Locking Washers (Part C) and Nuts (Part D). **SPECIAL NOTE:** The bottom hole of the Side Cross Support bracket lines up with the third hole up from the bottom of the Upright Section.

Top Cross Support Bar

Side Cross Support



STEP 6: Install Bumper Arms and Foam Covers

- 1 Install Bumper Support Arms (Part L) and Foam Covers (Part M) using Bolts (Part A), Locking Washers (Part C) and Nuts (Part D)

Note: There are holes every 6 inches to mount the Bumper Support Arms. Space the arms according to the space you need for the bumpers. These can be adjusted as needed to accommodate various sizes of bumpers.



YOUR GOLIATH CARTS BP-ROLL BUMPER STAND ASSEMBLY IS NOW COMPLETE.

PLEASE REVIEW ALL SAFETY INSTRUCTIONS!

We have FAQ's and Technical Documents on our website

Visit us online at www.goliathcarts.com